

forming said plurality of perforations with each of said centerlines coincident to a radius that forms a concave curvature of said domed portion,

wherein said plurality of perforations have at least two different diameters through said domed portion,

wherein said plurality of perforations are resealable, and

wherein said domed portion is elastomeric.

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15. (Twice Amended) The method of claim 14, further comprising forming a plurality of upwardly extending depressions in an undersurface of said domed portion, said plurality of depressions each having a centerline that is coincident with said radius that forms said concave curvature of a domed portion.

16. (Twice Amended) A method of forming a plurality of perforations in a concavely curved domed portion of a vent disc, which comprises:

forming a plurality of upwardly extending depressions in an undersurface of said domed portion while leaving a residual of said domed portion above said plurality of depressions, said plurality of depressions each having a centerline, said centerlines being coincident with a radius that forms a concave curvature of said domed portion; and

forming a plurality of perforations through said residual, said plurality of perforations being resealable and each having a centerline, said centerlines of said plurality of perforations being formed coincident to said centerlines of said plurality of depressions,